

## **Installation Guidelines**

- Set unit into properly prepared opening, ensuring unit has sufficient space for proper shimming and insulation.
- Do not remove centre strap on double-hung and tilt slider windows until securely installed in opening.
- Level sill, shim at corners, under each mullion, at horizontal and vertical mid points and at approximately 16-inch intervals. Ensure unit is level, plumb and square prior to anchoring through window jambs, at shim locations.
- Do not anchor unit through jamb extensions.
- Loosely fill cavity between frame and opening with fiber insulation or low-expanding foam being careful not to overpack and overfill.
- Check for consistent clearance between sash and frame.
- In masonry installations, leave 1/4-inch clearance between the window and the masonry to prevent window-related binding problems caused by expansion or contraction.
- For siding applications, install a drip cap above the window.
- Check unit operation before applying interior trim, exterior brick or siding.
- Apply a quality exterior-grade caulking to the exterior frame cavity between window and opening, ensuring that all voids are sealed for protection from the weathering elements.



Every North Star window is a custom-built, highperformance product. It is critical that your windows are installed properly in order to enjoy all the benefits designed into your window.

# **Visual Diagram**



## **More Resources**

- View our Detailed Installation Guidelines
- View our Step-by-Step Video Instructions
- See More Resources for Professionals

### LEARN MORE

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For more detailed installation instructions, please contact a <u>North</u> <u>Star Dealer</u>. PLEASE NOTE

Windows are not designed to carry any bearing load. Screens are intended to keep out insects. They are not designed to restrain children.

